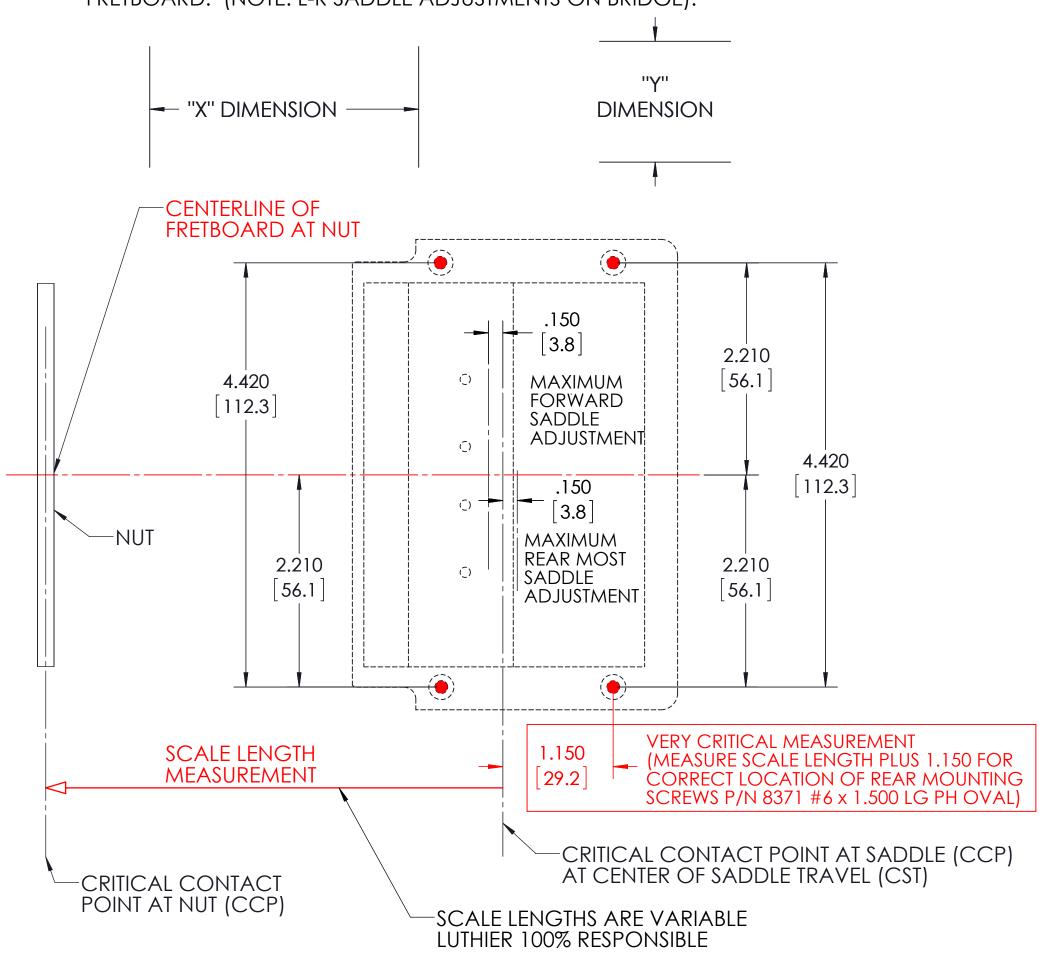
INSTALLATION INSTRUCTIONS

FOR TREMOLO BRIDGES 7415 (REARWARD SADDLE INTONATIONG ONLY)

X: LOCATION OF (2) FRONT MOUNTING HOLES (USE CENTERLINE OF FRETBOARD). SCALE LENGTH MEASUREMENT FOR CORRECT INTONATION IS FROM CRITICAL CONTACT POINT (CCP) AT NUT AND TO THE CENTER OF SADDLE TRAVEL (CST).

Y: LOCATION OF (2) REAR MOUNTING HOLES (USE CENTERLINE OF FRETBOARD)

ALIGNMENT LEFT & RIGHT FOR CORRECT STRING LOCATION ON FRETBOARD. (NOTE: L-R SADDLE ADJUSTMENTS ON BRIDGE).



DWG is to offer assistance to a qualified Luthier. We do not guarantee 100% satisfaction on this DWG, therefore the Luthier is 100% responsible for the measurements and routings. "A GUIDE ONLY"

KAHLER INTERNATIONAL INC.

LOCATION MEASUREMENTS ASSY: 2415R-XW5, 2416R-W6, 2416R-N7

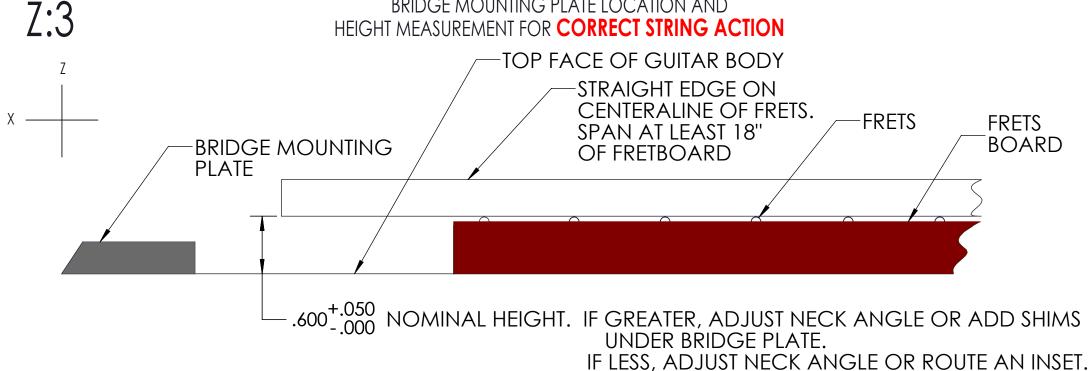
DWG. NO. 6234RIMA

DRAWN: TASC DATE: 03/21/11 SCALE: 1:1

Z:1

Z:2

LOCATION FOR ROUTING SHAPE AND DEPTH FOR **CORRECT CAM AND SPRING ACTION CENTERLINE OF** FRETBOARD AT NUT 1.280 [32.5] 4.100 104.1 2.560 4.420 [112.3] 65.0 .920 23.4 ROUTING .450 **OUTLINE** R0.15 ROUT OUT FOR 3rd SPRING [11.4]ROUTING LOCATION INSTALLATION ONLY **BRIDGE MOUNTING PLATE** ().600 .900 15.2 22.9 .950 1.700 43.2 24.1 2.650 67.3 BRIDGE MOUNTING PLATE LOCATION AND HEIGHT MEASUREMENT FOR CORRECT STRING ACTION TOP FACE OF GUITAR BODY STRAIGHT EDGE ON CENTERALINE OF FRETS. FRETS **FRETS** SPAN AT LEAST 18" **BOARD** OF FRETBOARD



KAHLER INTERNATIONAL INC. DWG is to offer assistance to a qualified Luthier. We do not guarantee 100% ROUTING/FRET HT. MEASUREMENTS satisfaction on this DWG, therefore the ASSY: 242415R-XW5, 2416R-W6, 2416R-N7 Luthier is 100% responsible for the DWG. NO. measurements and routings. 6234RIMA "A GUIDE ONLY" DRAWN: DATE: 03/21/11 SCALE: TASC