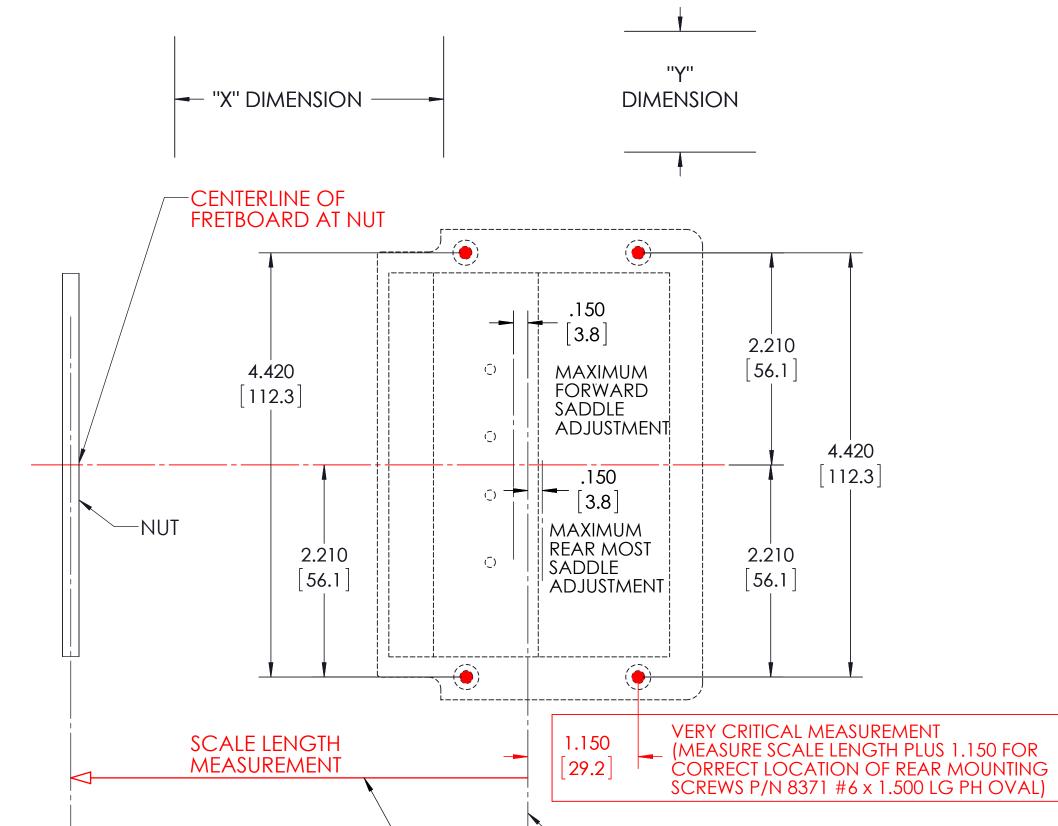
INSTALLATION INSTRUCTIONS

FOR TREMOLO BRIDGES 2415R-XW6, 2415R-W6, 2416R-N7 (REARWARD SADDLE INTONATIONG ONLY)



X: LOCATION OF (2) FRONT MOUNTING HOLES (USE CENTERLINE OF FRETBOARD). SCALE LENGTH MEASUREMENT FOR CORRECT INTONATION IS FROM CRITICAL CONTACT POINT (CCP) AT NUT AND TO THE CENTER OF SADDLE TRAVEL (CST).

Y: LOCATION OF (2) REAR MOUNTING HOLES (USE CENTERLINE OF FRETBOARD) ALIGNMENT LEFT & RIGHT FOR CORRECT STRING LOCATION ON FRETBOARD. (NOTE: L-R SADDLE ADJUSTMENTS ON BRIDGE).



CRITICAL CONTACT POINT AT SADDLE (CCP) AT CENTER OF SADDLE TRAVEL (CST)

SHEET 1 OF 2

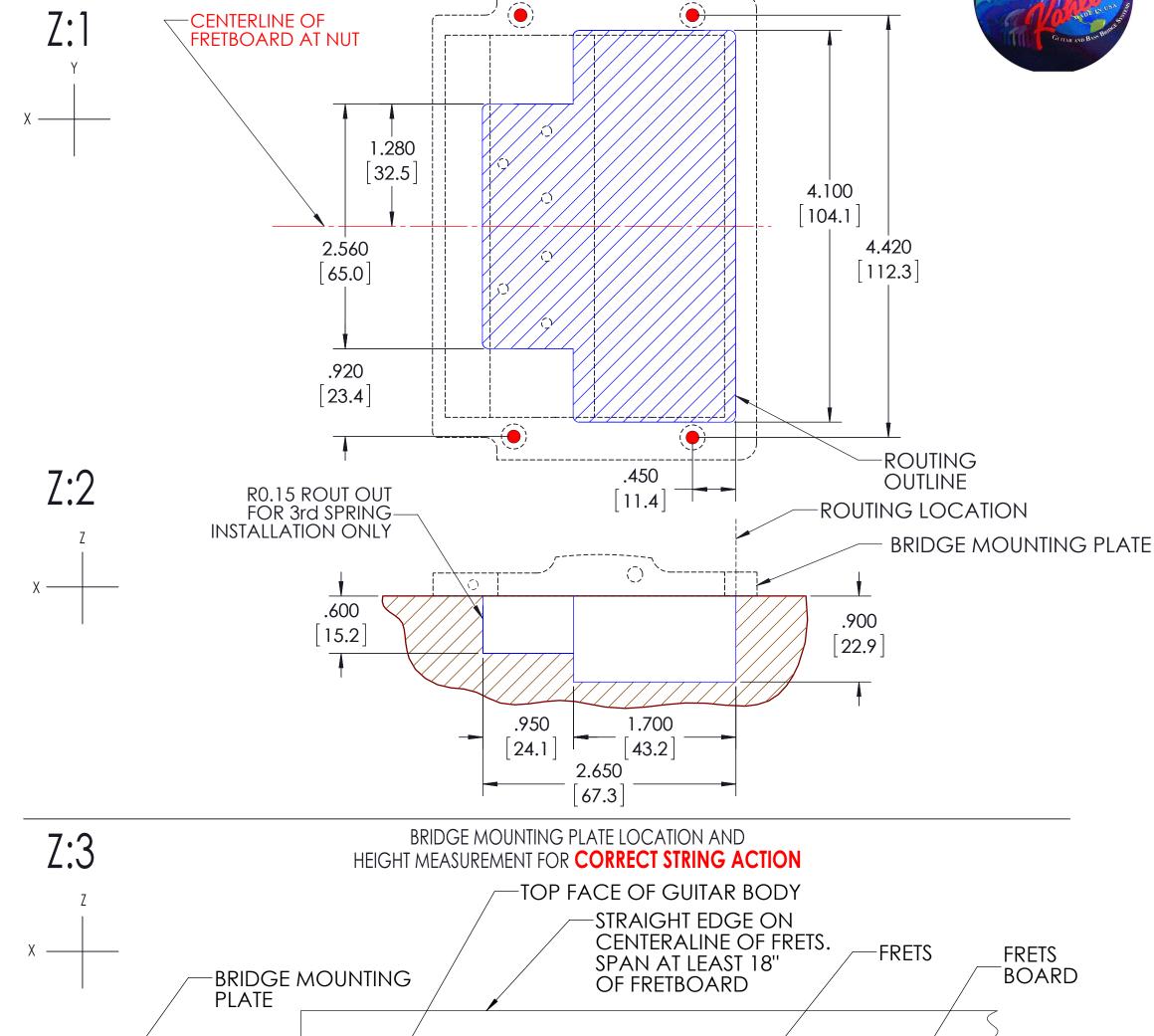
-SCALE LENGTHS ARE VARIABLE LUTHIER 100% RESPONSIBLE

DWG is to offer assistance to a gualified Luthier. We do not	KAHLER INTERNATIONAL INC.					
guarantee 100% satisfaction on this DWG, therefore the Luthier is 100% responsible for the measurements and routings. "A GUIDE ONLY"	LOCATION MEASUREMENTS ASSY: 2415R-XW5, 2416R-W6, 2416R-N7					
	DWG. NO. 6234RIMA					
	DRAWN: TASC DATE: 03/21/11 SCALE: 1:1					

KAHLER INTERNATIONAL, INC. Gateway Business Park, 1836 Ord Way, Oceanside, CA 92056 USA Tel: (760)643-0000 Fax: (760)643-0074 <u>www.kahlerparts.com</u> info@kahlerusa.com

LOCATION FOR ROUTING SHAPE AND DEPTH FOR CORRECT CAM AND SPRING ACTION





600^{+.050} NOMINAL HEIGHT. IF GREATER, ADJUST NECK ANGLE OR ADD SHIMS UNDER BRIDGE PLATE. IF LESS, ADJUST NECK ANGLE OR ROUTE AN INSET.

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	TITLE:	,		MEASUREMENTS 5, 2416R-W6, 2416R	-N7	
	DWG. NO.		623	4RIMA		
	DRAWN:	TASC	DATE:	03/21/11	SCALE:	1:1

KAHLER INTERNATIONAL, INC. Gateway Business Park, 1836 Ord Way, Oceanside, CA 92056 USATel: (760)643-0000 Fax: (760)643-0074 www.kahlerparts.com info@kahlerusa.comSHEET 2 OF 2